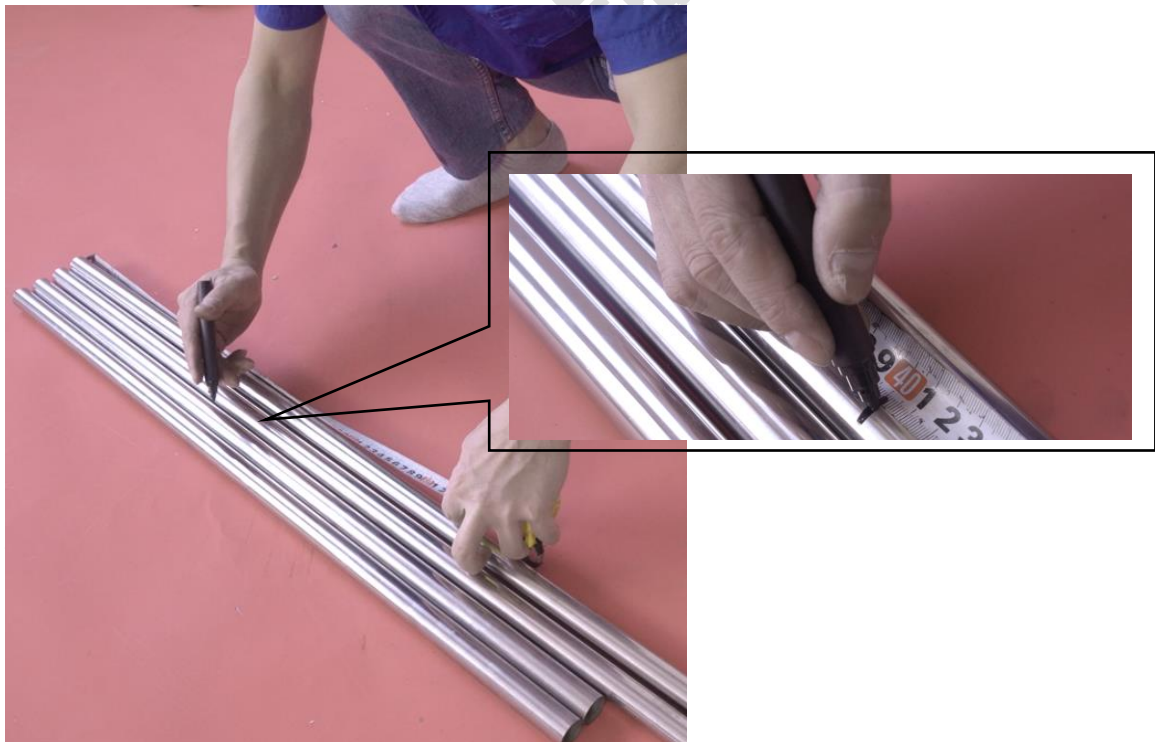


伟焕机械安装步骤演示

伟焕机械 6F 普通线架安装演示

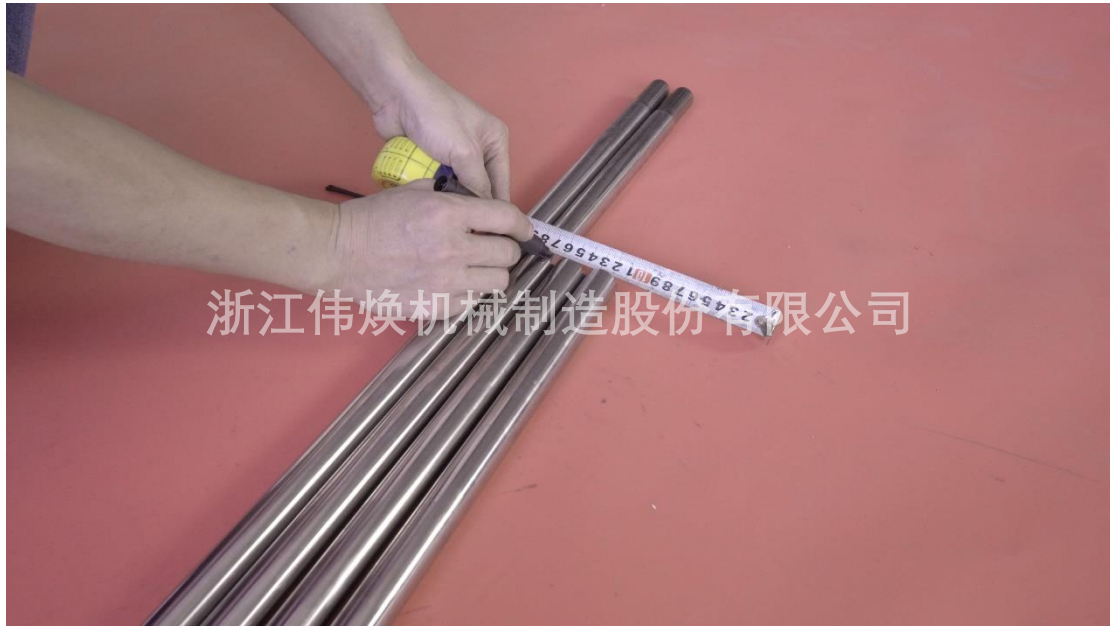


打开线架箱，检查配件并分类
open creel box, check the parts

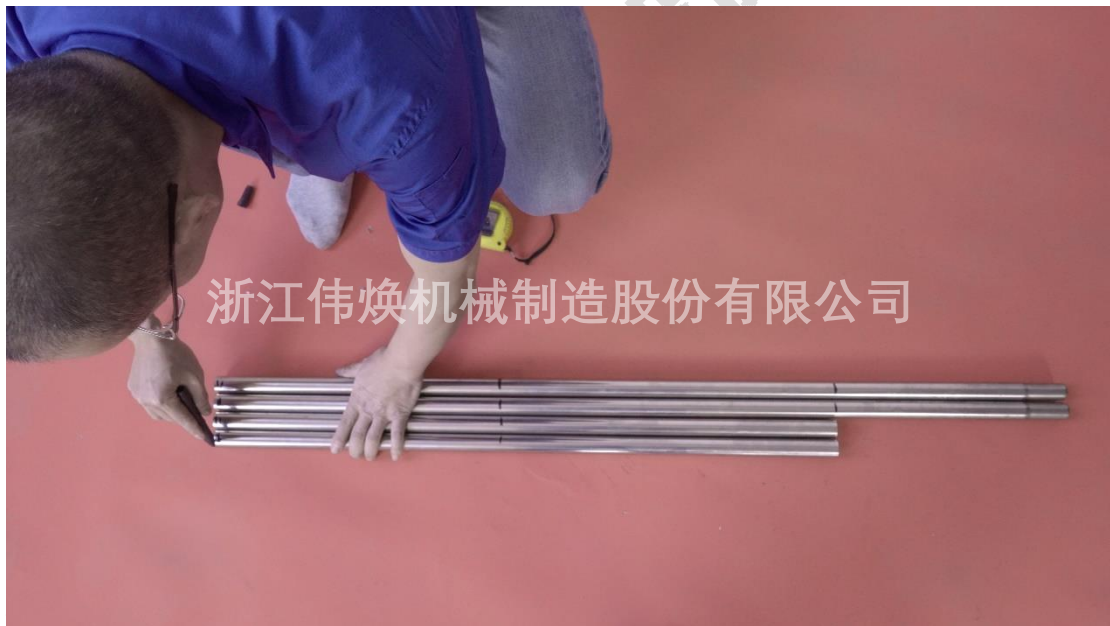


找到两根最长和最短的不锈钢管对齐，40cm 位置画一条记号线
find out two longest and shortest pipes, 4pcs in total, marks the position of 40cm

伟焕机械安装步骤演示



两根长的第二条标记成短的一样长
the second marks of two longest pipe same length of short one

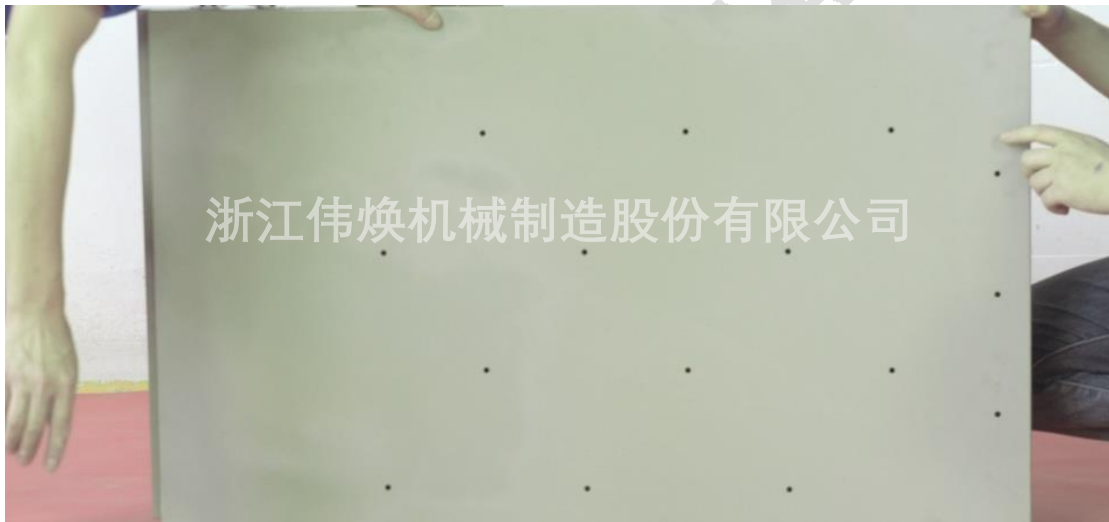


朝地面的一端画线做标记
marks the group side

伟焕机械安装步骤演示



台板包箍上螺丝，螺丝不能拧太紧 挂住即可
put on the hoop to table, fast screw with little



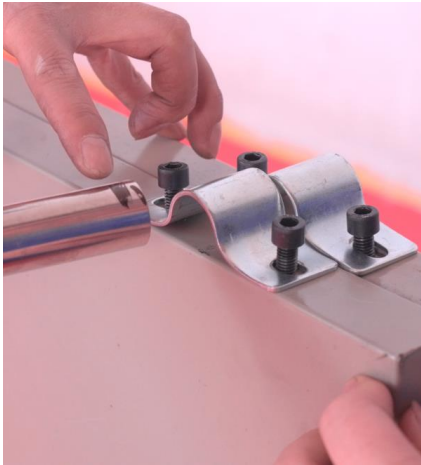
有洞的台板为上台板
the table with hole is the upper table

伟焕机械安装步骤演示



钢管有大小头 小头朝上

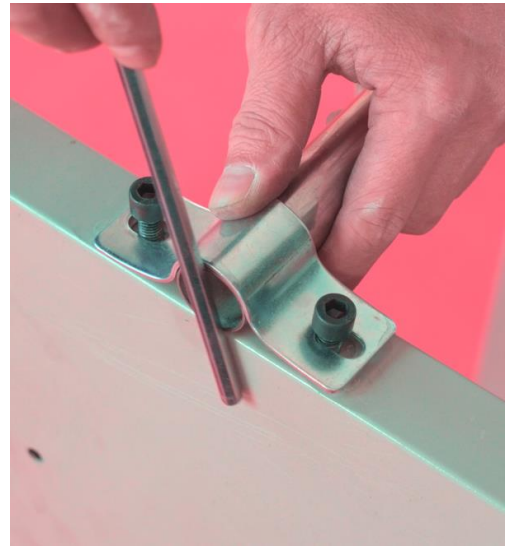
the pipe with different size in two sides, the small one for upper



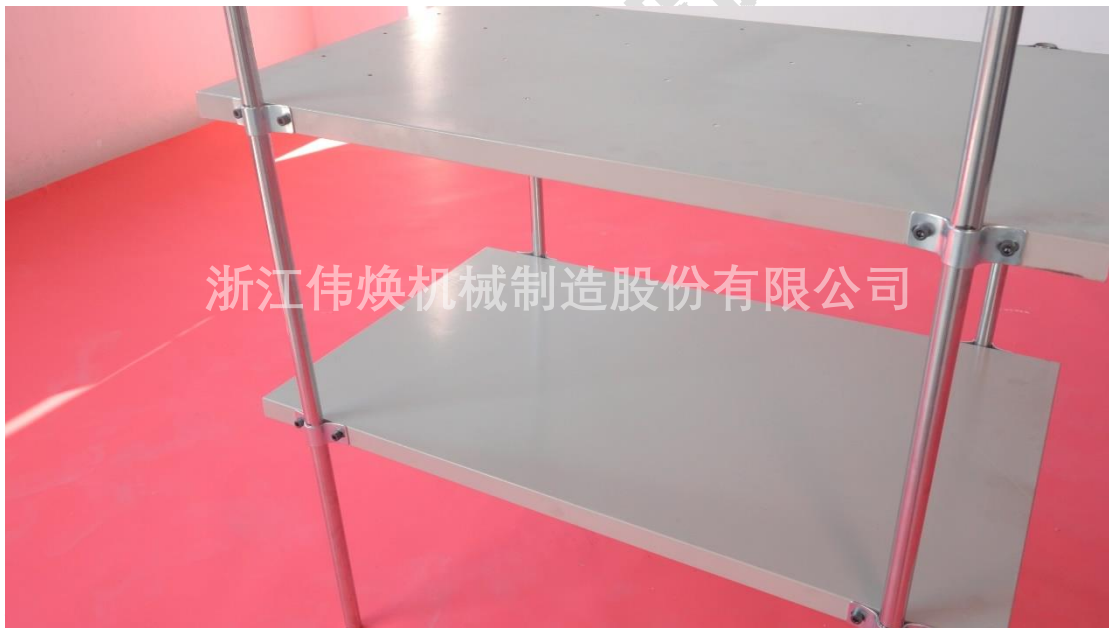
做标记的一端插入包箍，保持细端朝上，上台板和标记对齐并拧紧螺丝，下台板包箍移到40cm 线的标记位置对齐，拧紧螺丝

put in the marked side with hoop, the small head side upper, put the upper table on the position same as short pipe length, move the down take to 40cm marks, fast screws

伟焕机械安装步骤演示



短管有记号一端插入包箍，和上台板对齐并拧紧螺丝
put the short pipe with marks into the hoop, make the table and short pipe in same horizontal ,fast screws

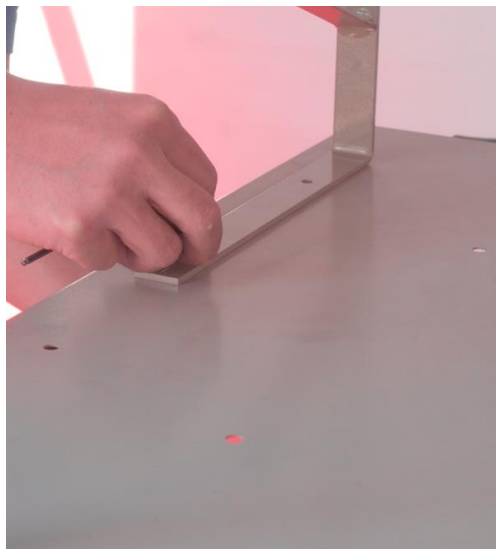


检查台面是否平行
check the table horizontal balance

伟焕机械安装步骤演示

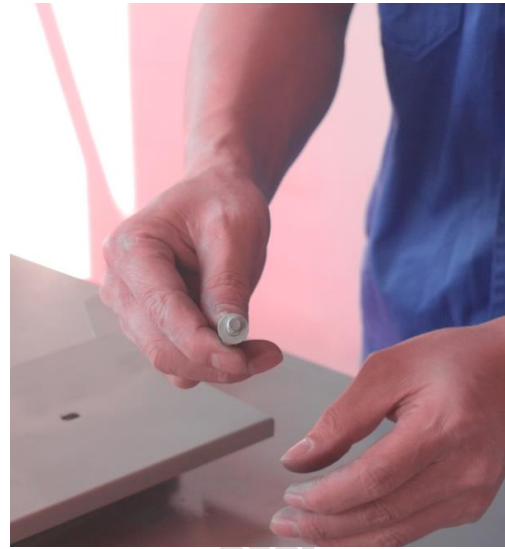


安装橡筋架和吊线架的配件
set up the elastical holder and jacquared yarn holder



橡筋架固定在后两孔，过线板装在最上面一个孔
the elastic device fit to the table, put the elastic passing plate on top hole

伟焕机械安装步骤演示



现在开始装吊线架，三角铁和吊线板孔位对齐，钢柱有螺纹的一端套入垫片，插入螺丝孔拧紧，三个钢柱同样操作

set up the jacquard yarn holder, to match the holde of two parts, put it into screw and fast it, the same way we set for others three pcs



安装完毕套入右边钢管 下线架安装完毕

put it into the pipe on right side

伟焕机械安装步骤演示

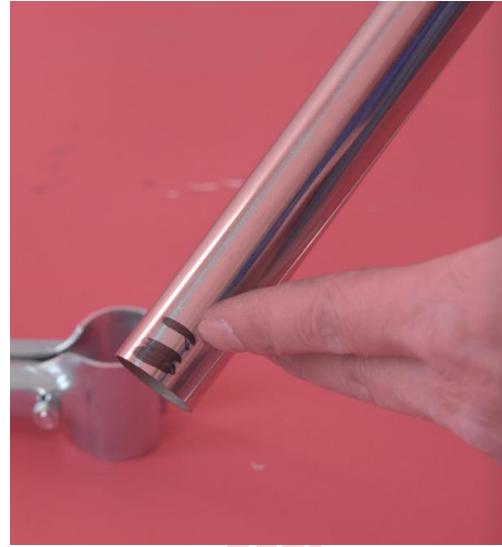
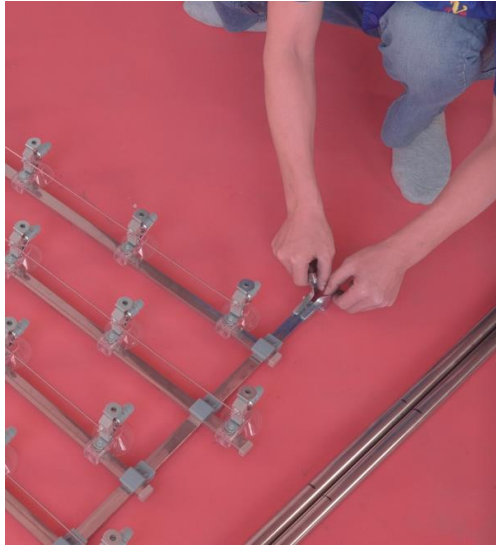


准备好上线架安装配件
the parts for upper part of creel



30cm 50cm 75cm 处画记号线，朝下一端画线做记号
marks the pipe with 30cm,50cm and 75cm position, marks the side for button

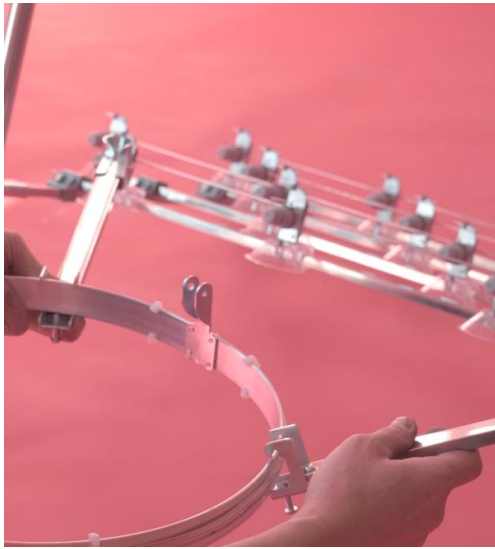
伟焕机械安装步骤演示



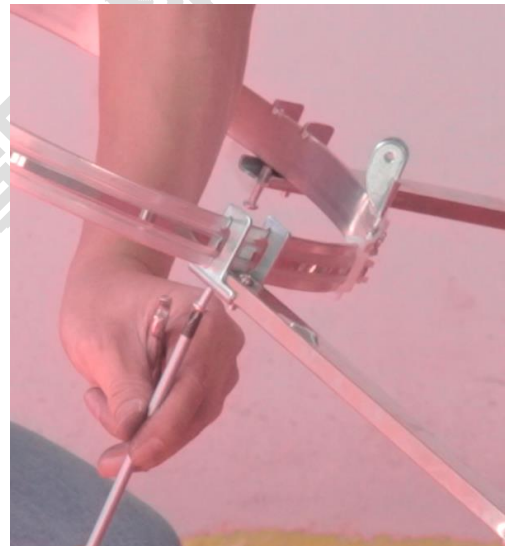
线架包箍螺丝放松，有记号的一端插入包箍，与 30cm 处记号对齐，两边同样操作并拧紧螺丝

loose the hoop screw, put the pipe into hoop with marked side, and fit it to the position of 30cm marks, the same way we did for others sides

伟焕机械安装步骤演示



纱线报警器固定架安装，卡扣卡入圆圈 左右对称，套入钢管
the sensors holder set up, put the holder to circle in two side(R&L), put it to pip

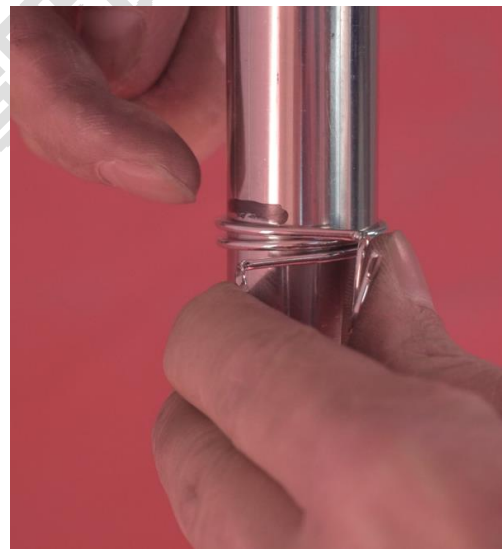


与 50cm 线对齐并拧紧螺丝，
match to the position of 50cm marks fast screw

伟焕机械安装步骤演示

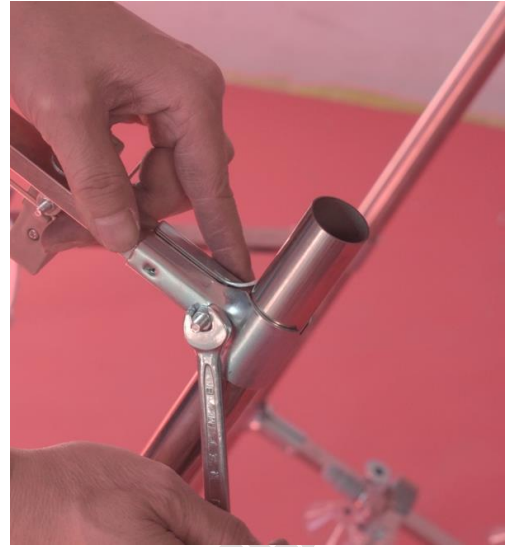


吊线过线架安装在右侧钢管 50cm 与 75cm 标记之间
the jacquard yarn holder place on the right pipe between position of 50cm and 75cm



弹簧扣压紧套入钢管 75cm 标记处
put spring snap into 75cm marks position

伟焕机械安装步骤演示



吊线报警架套入右侧钢管，留出 5cm 位置

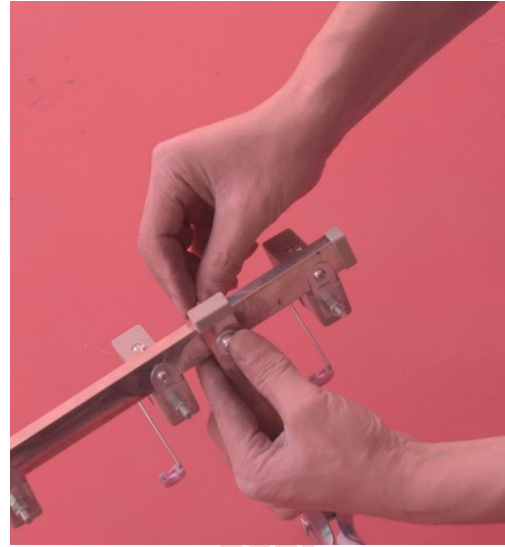
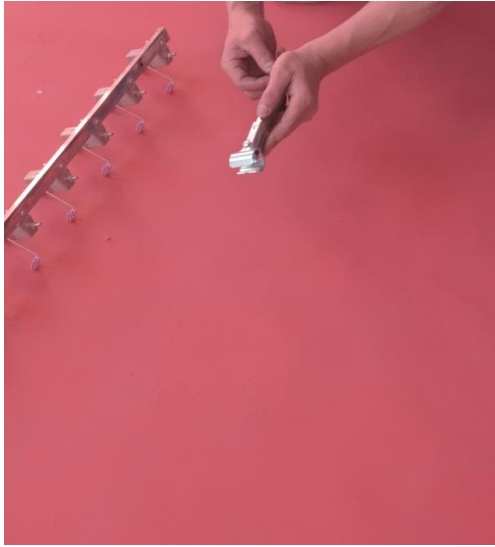
put the jacquard yarn warning sensor to right pipe, leave out the length of 5cm



紧纱装置线钩按压朝上

put on the yarn tension sensor

伟焕机械安装步骤演示

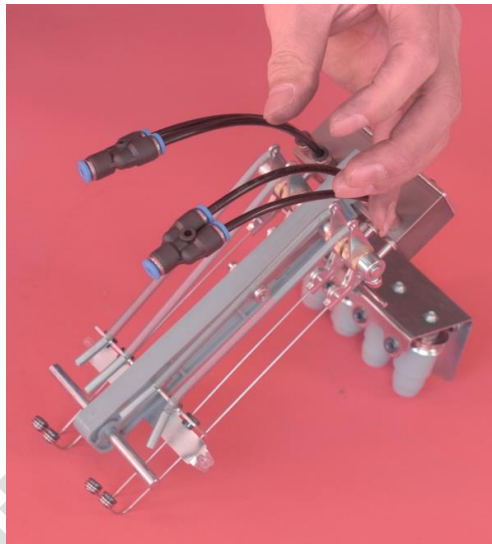
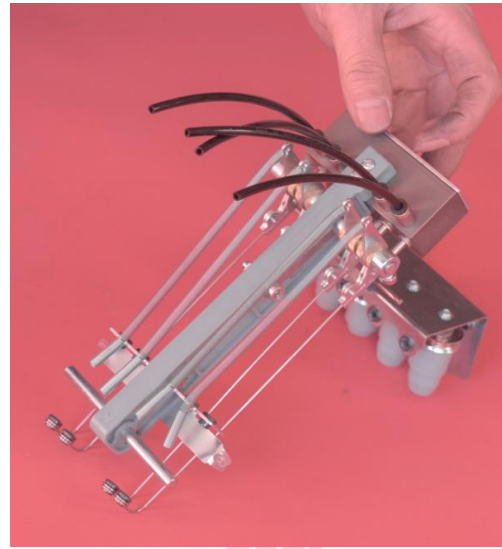
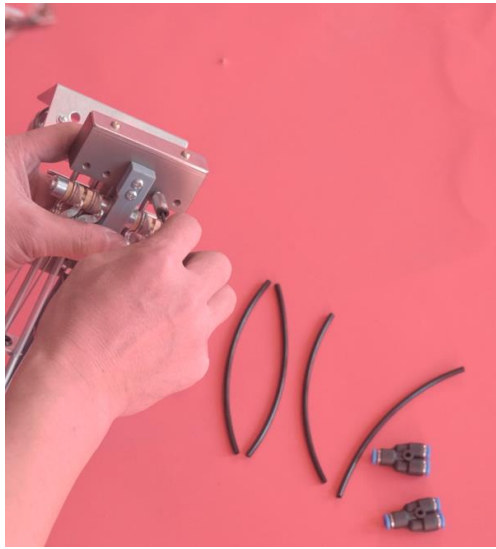


装入两个连接短杆
connect the holder of sensor device



线钩朝前套入钢管拧紧螺丝
put the sensors to creel

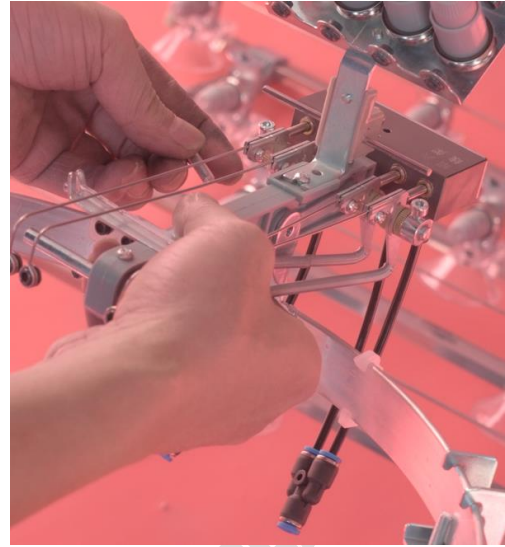
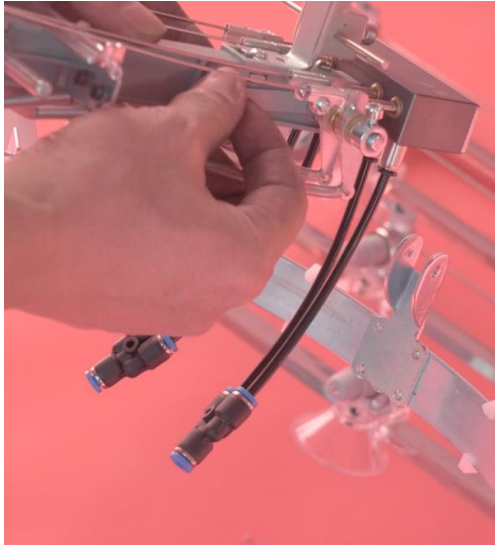
伟焕机械安装步骤演示



安装跳头，四个螺丝孔装入直接，插入气管并连接三通

set up the picker, put on the straight join for 4pcs, put up the air pipe and connect it to Y join

伟焕机械安装步骤演示

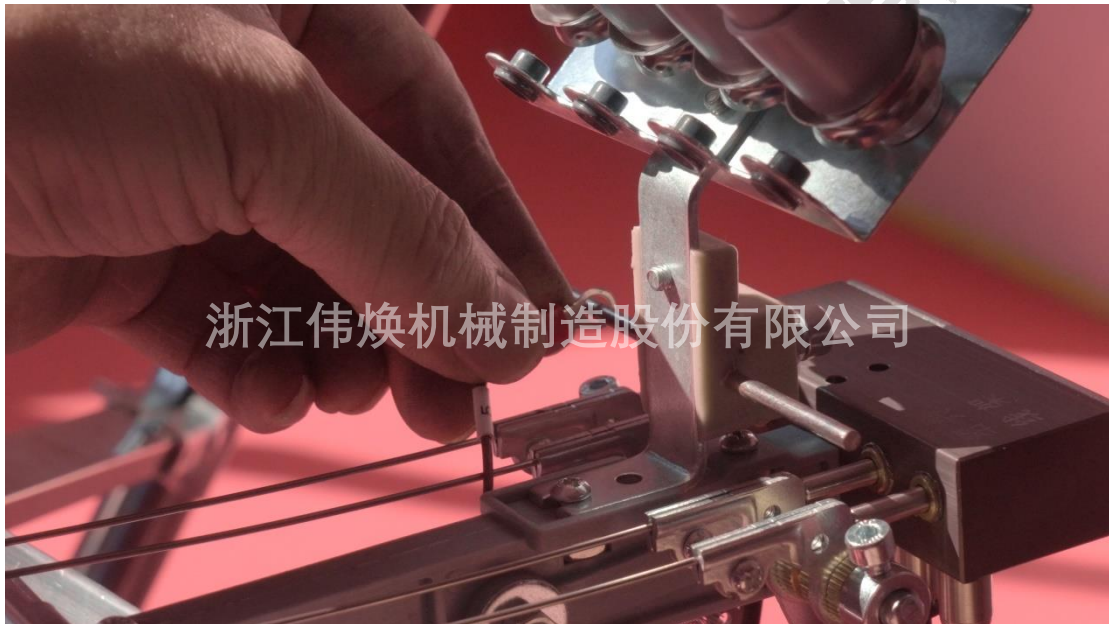
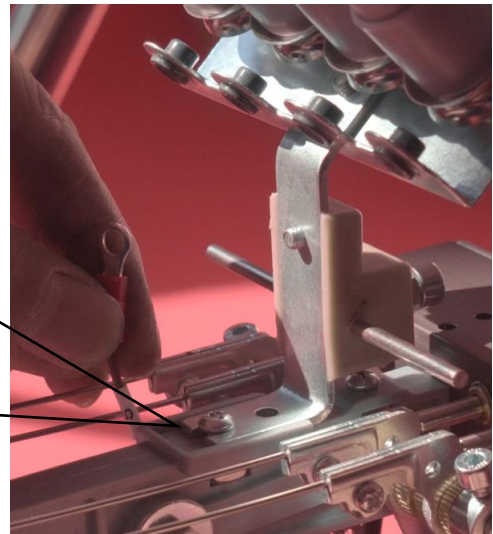
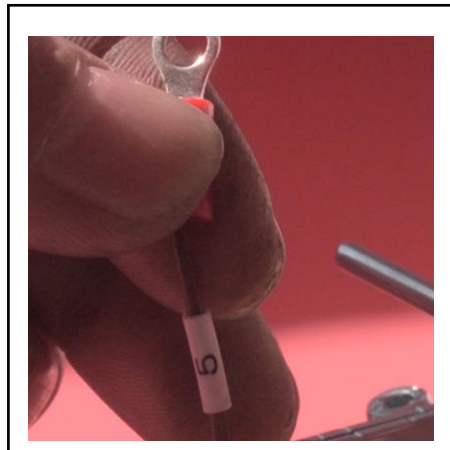


拔出跳头柱中间连接螺丝，连接柱插入卡座，对准螺丝孔，插入螺丝并拧紧，
take off the screw of picker in middle, connect the parts to holder, match to screw hole,
put the screw and fast it



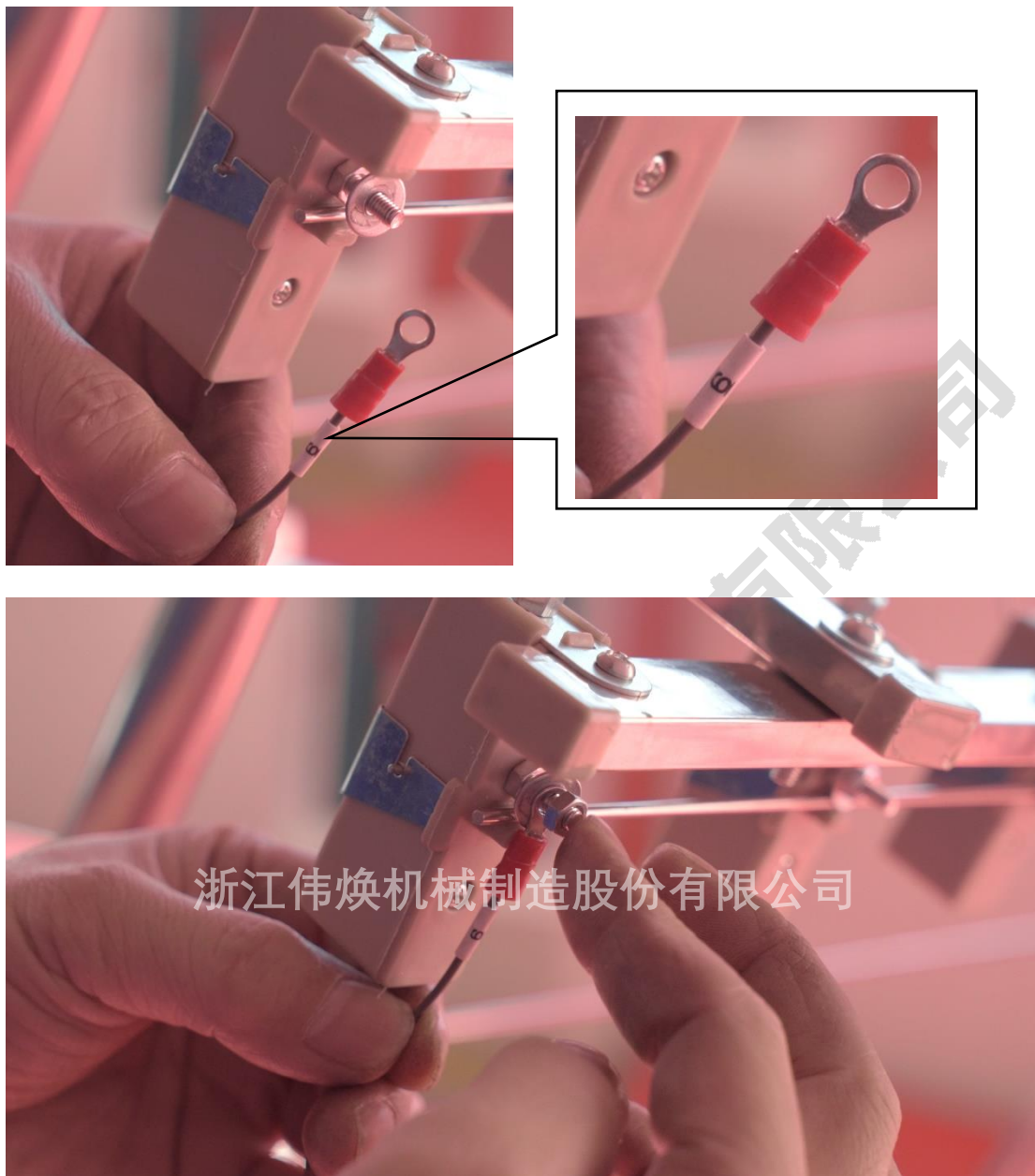
铁丝卡入弹簧扣
put on the spring snaps

伟焕机械安装步骤演示



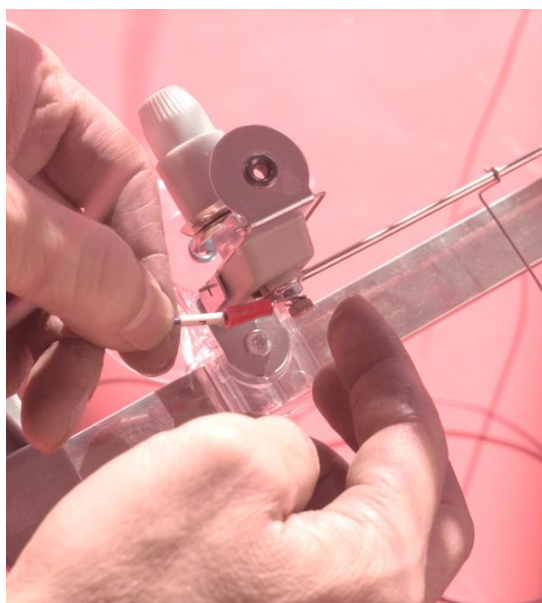
5 号报警线连接跳头报警杆
warning cable #5 connect to picker

伟焕机械安装步骤演示

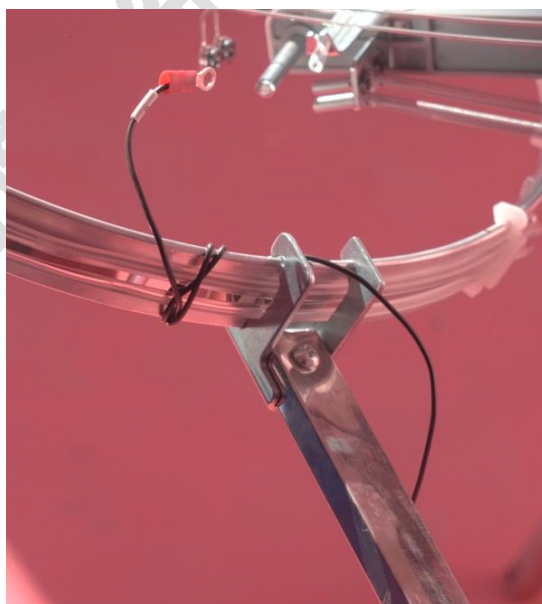
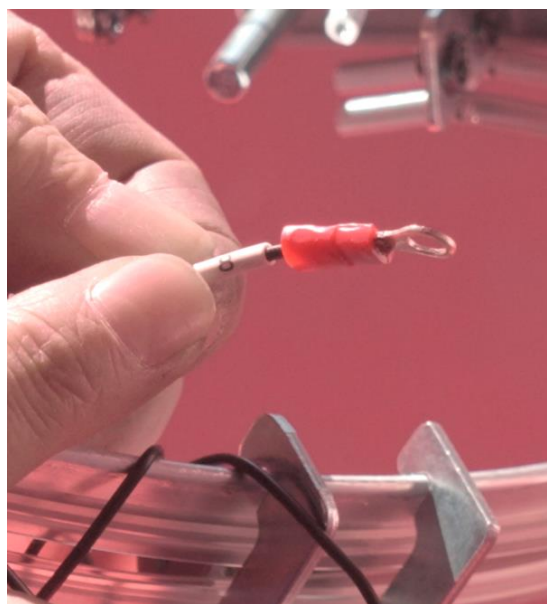


6 号报警线连接紧纱报警架
warning cable #6 connect to yarn tension

伟焕机械安装步骤演示



7 号报警线连接下断纱报警架
warning cable #7 connect to yarn sensor



8 号报警线连接上断纱圆圈报警架
warning cable #8 connect to ring holder

伟焕机械安装步骤演示



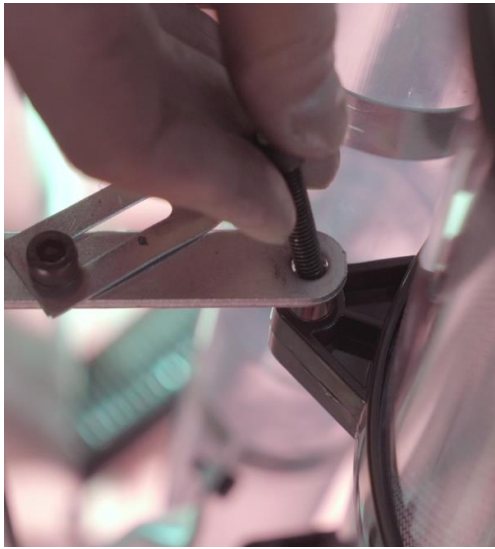
浙江伟焕机械制造股份有限公司

随右侧钢管用扎带固定整齐
fit the cable with ligature on right side of pipe



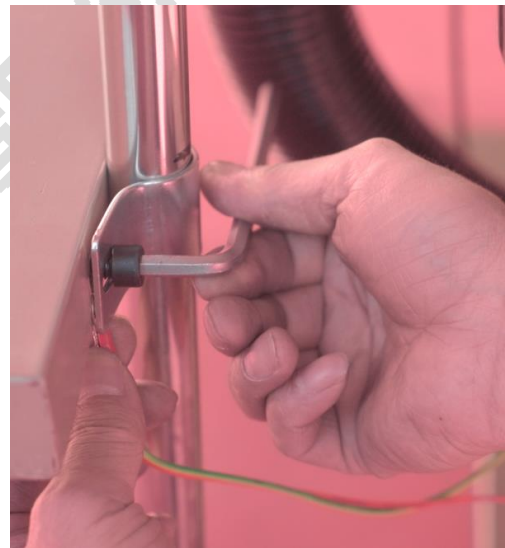
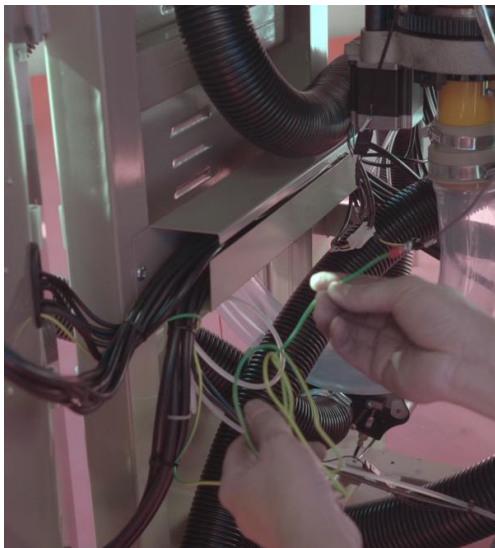
上线架和下线架对接安装（直接插入）
join the upper and down side of creel

伟焕机械安装步骤演示



废纱桶安装，废纱桶与机架左侧七字铁架对准

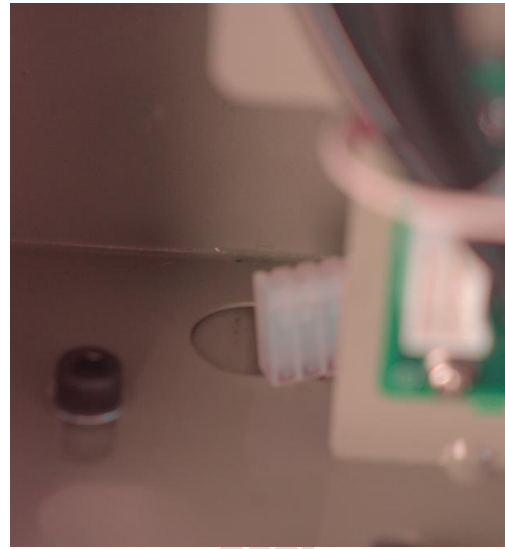
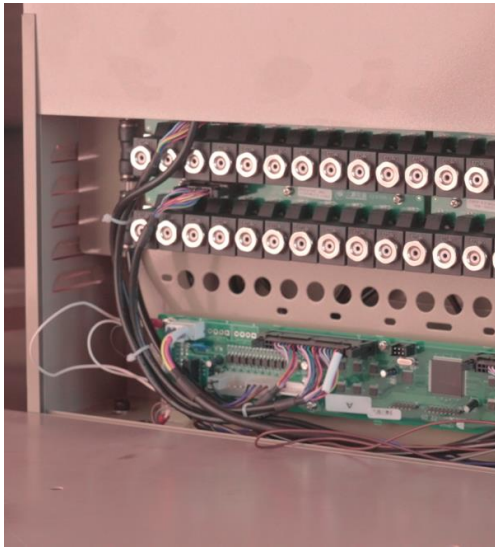
waste yarn collector set up, find the mouting screw on the left side of machine and match them with collector



插入螺丝并拧紧，打开机箱拔出地线，与废纱桶红色地线连接至下线架

put in the screw and fast it, open the controller box and take out ground, connect ground cable with waste collector wire and fit it to down table of creel part

伟焕机械安装步骤演示

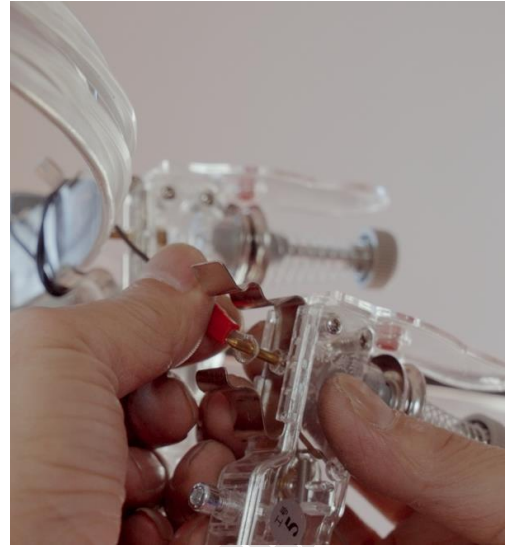
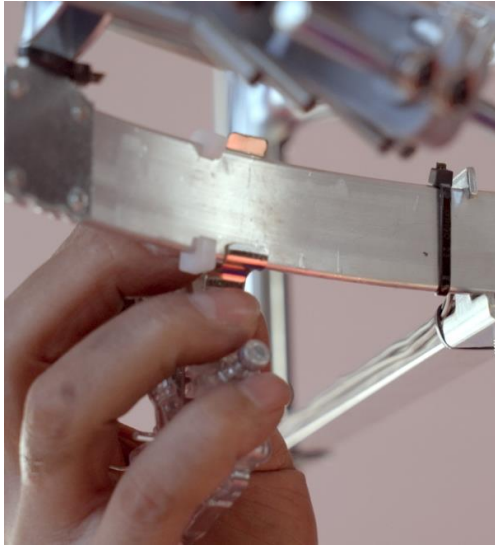


线架报警线接入方法，打开气阀箱后盖，报警线插口从箱底部钻入
warning cable put to controller, open the box of valve, put the warning cable from down to top



插孔亮面朝上插入插口
connect the cable to electrical board

伟焕机械安装步骤演示

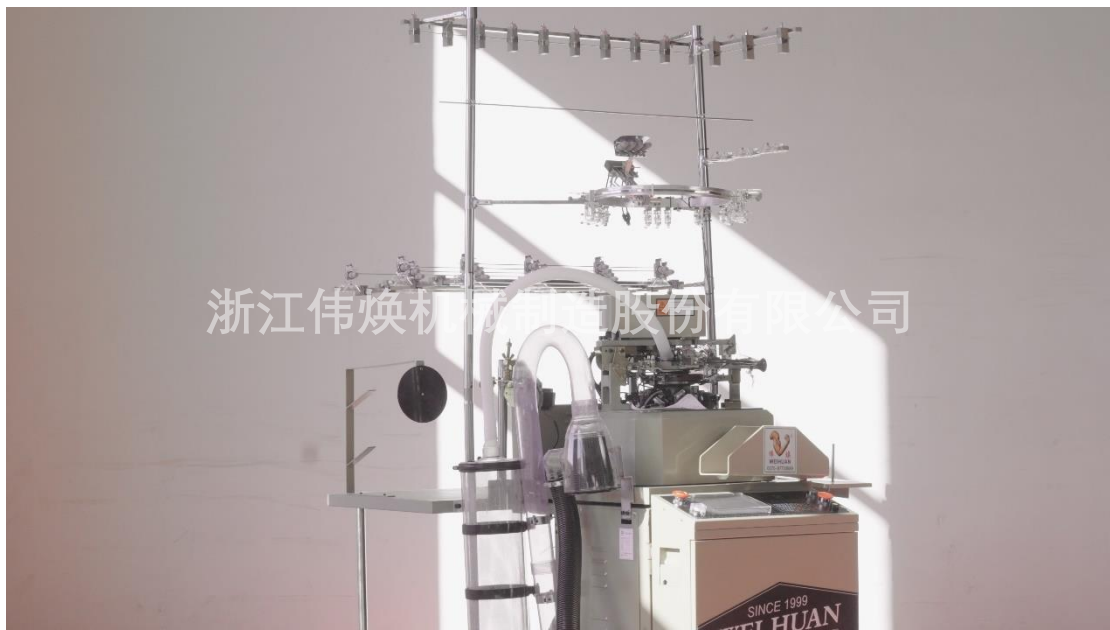


断纱报警器卡入圆圈，断纱报警器铜针对准皮圈内接触铁片，其中有一个报警器铜针套入 8 号报警线，
put sensor to holder, the copper core of sensor should match the metal part of holder, put the warning cable #8 to one of sensor



线架全部安装完毕
the creel set up finish

伟焕机械安装步骤演示



Effect display

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